

सिपेट : पेट्रोकेमिकल्स तकनीकी
संस्थान (आई.पी.टी.)

(पूर्व में केंद्रीय प्लास्टिक्स इंजीनियरिंग एवं तकनीकी संस्थान)

रसायन एवं पेट्रो-रसायन विभाग

रसायन एवं उर्वरक मंत्रालय, भारत सरकार

प्लॉट : नं 630 फेज-4, जी.आई.डी.सी., वटवा, अहमदाबाद-382445.

दूरभाष : (079) 40103900-902 फैक्स : (079)-40083905

ईमेल : cipetahmd@gmail.com, ahmedabad@cipet.gov.in

वेबसाइट : www.cipet.gov.in

मुख्यालय : सिपेट, गिण्डी, चेन्नै - 600 032



CIPET : INSTITUTE OF PETROCHEMICALS
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(Formerly Central Institute of Plastics Engineering & Technology)

Department of Chemicals & Petrochemicals

Ministry of Chemicals & Fertilizers, Govt. of India

Plot No. 630, Phase-IV, G.I.D.C., Vatva, Ahmedabad-382445

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प्लास्टिक परीक्षण केंद्र / PLASTIC TESTING CENTRE

श्रृंखला:बी / Series : C

ANALYSIS REPORT

परीक्षण रिपोर्ट / TEST REPORT

क्र.सं / S.L. No.

22443

को जारी / Issued to : **SAKAR PLASTIC INDUSTRIES**

Opp. 137 Last Bus Stop,Nr.Surya.

Agarbatti,Laliwala Estate,.

Bapunagar,Ahmedabad-380024,

रिपोर्ट सं / Test Report No : 3980

दिनांक / Dated : 27.06.2024

संदर्भ / Your Ref. No. : NIL

दिनांक / Dated : 10.11.2023

मानक के अनुसार टेस्ट रिपोर्ट

As per part C

Test Report as per Standard :

PART A

PARTICULARS OF SAMPLE SUBMITTED

- | | |
|---|--------------------|
| a) Name of the sample(as stated by the party) | : Compostable Film |
| b) Grade/Variety/Type/Size/Class etc. | : --- |
| c) Code No. | : --- |
| d) Quantity (pcs/mtr/gm/nos) | : 1.5 kg. |
| e) Mode of packing | : In poly pouch |
| (Sealed carton/poly pouch/container or not) | |
| f) Date of receipt of sample | : 10.11.2023 |
| g) Date of Performance of test | : 08.12.2023 |
| h) Date of Completion | : 27.06.2024 |
| i) Any other information | : --- |

PART B

SUPPLEMENTARY INFORMATION

- | | |
|--|---------------------------------|
| a) Reference to sampling procedure | : Drawn & supplied by the party |
| b) Supporting documents for Measurements | : As per Part C |
| Taken and results derived like graphs,
Tables, sketches and/or Photographs as
appropriate to test report if any (to be attached) | |
| c) Deviation from the test methods as
Prescribed in relevant ASTM/ISO/BIS/
Work instructions, if any | : Not Applicable |

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भरथ के. एल. / BHARATH K. L.

सहा. तक. अधिकारी / Asst. Technical Officer

AUTHORISED SIGNATORY

किर्ती डी. त्रिवेदी / Kirti D. Trivedi

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**PART C
TEST RESULTS**

Sr.No	Name of the Test	Test Method/Standard	Unit	Results obtained	Specified Requirements
Sample Details :Compostable Film(As stated by the party)					
1.	Material Identification	FTIR/DSC	-	Blends of PLA/PBAT	-----
2	a)Filler Content b)Dry Solid c)Volatile Content	ISO 17088:2021 Cl.3.5 Cl.3.7 Cl.3.9	%	0.64 53.57 36.8	-----
3	Max. Thickness of Submitted sample	ISO 17088:2021 Cl.6.2.1	micron	41	-----
	Disintegration(Dry mass passing through 2 mm sieve after 84 days)	ISO 17088:2021 Cl.6.2.1	%	8.7	Not more than 10%
4	Ultimate aerobic Biodegradation (with reference to 100% degradation of positive reference)	ISO 17088:2021 Cl.6.3.1	%	92.86	>90 (At the end of the test period not more than 180 days)
5	Plant growth study- Monocotyledon(Sorghum) % Seed emergence	ISO 17088:2021	%	92	>90
	Dicotyledon(tomato) % Seed emergence	Cl.6.4.3	%	94	>90
6.	Acute Ecotoxic effects to earthworm	ISO 17088:2021		100	>90
a.	Survival adult earthworm at the end of 7 days	Cl.6.4.4	%		
b.	Survival adult earthworm at the end of 14 days			97	>90
c.	Biomass at the end of 14 days			96.50	>90
7	Chronic Ecotoxic effects to earthworm	ISO 17088:2021		95	>90
a.	Survival adult earthworm at the end of 28 days	Cl.6.4.5	%		
b.	Survival adult earthworm at the end of 56 days			92	>90
c.	Biomass at the end of 56 days			91.50	>90
d.	Offspring at the end of 56 days			92	>90

Note: The detailed observation on biodegradability test is enclosed as Annexure -I

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भरथ के. एल. / BHARATH K. L.
सहा. तक. अधिकारी / Asst. Technical Officer

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**PART C
TEST RESULTS**

Sr. no.	Name of the Test	Test Method/Standard	Unit	Results obtained	Specified requirements
7.	Heavy metals concentrations # Arsenic (As) Copper (Cu) Nickel (Ni) Zinc (Zn) Chromium (Cr) Mercury (Hg) Cadmium (Cd) Lead (Pb)	IS 3025:2022 Part 65	mg/Kg	0.38 7.96 3.52 38.96 5.81 B.L.Q(Q.L.=0.05) 0.46 1.32	10.00 300.00 50.00 1000.00 50.00 0.15 5.00 100

*Based on Municipal waste (Management and Handling) Rules, 1999 notified on 27th September, 1999 by Ministry of Environment and Forests, Government of India. Note that Concentration of Metals like Cobalt, Molybdenum, and Selenium is not mentioned in the notification.

PART D

REMARKS : Nil

Note :

1. This Test Report / Certificate is issued only for the samples submitted to CIPET
2. The results stated above related only to the items tested.
3. The quality of the subsequent production lot has to be ensured by the purchaser.
4. This Test Report shall not be reproduced except in full without the written approval of the laboratory.
5. Any anomaly/ discrepancy in this report should be brought to the notice of the laboratory within 30 days from the date of issue.
6. Subcontracted Tests (if any): # Gujarat Laboratory

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भरथ के. एल. / BHARATHI K. L.
सहा. तक. अधिकारी / Asst. Technical Officer

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Annexure-I

OBSERVATION FOR BIODEGRADABILITY TEST AS PER IS /ISO 17088:2021

Customers Details:

Name of the Party :- SAKAR PLASTIC INDUSTRIES

1. Sample Details : Compostable Film (As declared by the party)

2. Material Identification by FTIR & DSC : Blends of poly lactic Acid (PLA)/ Poly Butylene Adipate Co-Terephthalate (PBAT)

3. Observation:-

a) Conditions of reaction mixtures

Origin of Compost : Livestock excreta, municipal and vegetable waste

Reaction Temperature : 58° (±2°C)

Dry Solid : 53.57 %

Volatile Solid : 36.8 %

CO₂ evolved during 1st 10 days

in blank vessels : 54.90 mg/g of volatile solids of compost

Test Duration : 132 Days.

Reference Material : Cellulose.

Volume of reaction vessel : 3000ml.

b) pH of Test medium

Sl. No.	Composting Vessel	pH (before test)	pH (after test)
1	Blank 1	8.0	7.9
2	Blank 2	7.5	8.1
3	Blank 3	8.2	8.0
4	Cellulose 1	8.0	8.3
5	Cellulose 2	8.1	8.0
6	Cellulose 3	7.6	8.1
7	Negative 1	7.5	7.6
8	Negative 2	8.1	7.9
9	Negative 3	8.2	8.0
10	Sample 1	8.5	8.4
11	Sample 2	8.2	7.8
12	Sample 3	7.1	7.4

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सहा. तक. अधिकारी / Asst. Technical Officer

AUTHORISED SIGNATORY

किर्ती डी. दोशी / KIRTI D. DOSHI

तक. अधिकारी / Technical Officer

Head Office : CIPET, Guindy, Chennai - 600 032

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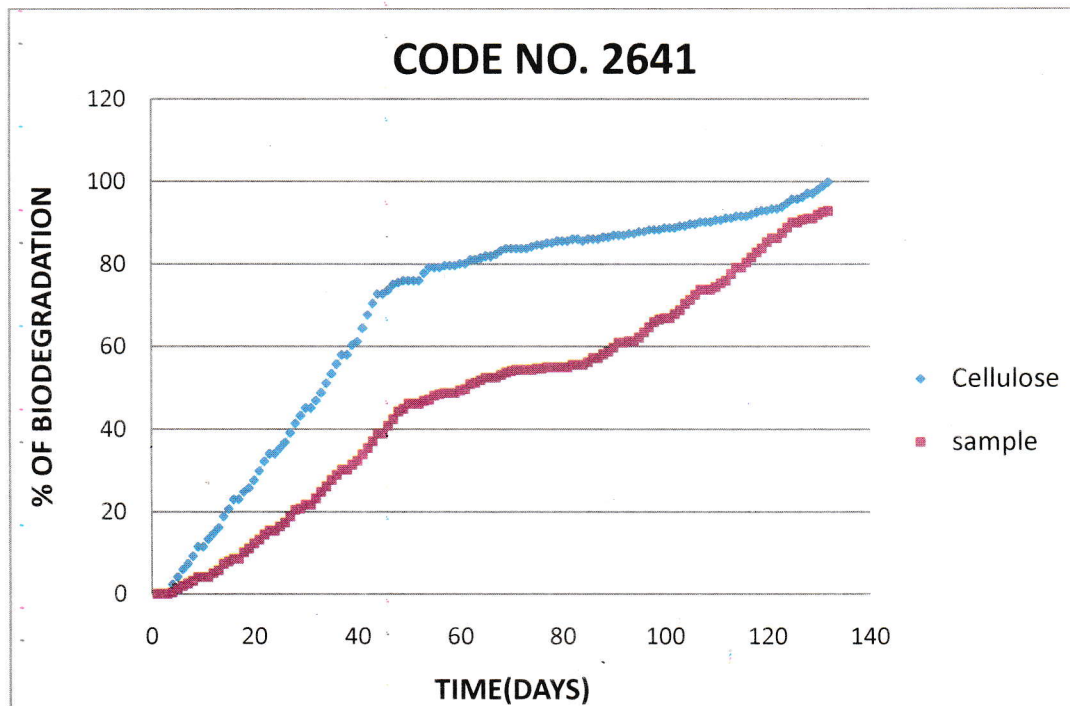
Date : 27.06.2024

4. Result : Percentage biodegradation relative to positive reference

MEAN (%)

: 92.86 %

The reference material- Cellulose (%) : 100%



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सहा. तक. अधिकारी / Asst. Technical Officer

AUTHORISED SIGNATORY

किर्ती डी. त्रिवेदी / Kirti D. Tripathi
तक. अधिकारी / Technical Officer

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5. Visual Observation of Sample

Description	Week 1	Week 5	Week 10	Week 15	Week 18
Structure	Film sample	Film sample	Film sample	Film sample	Film sample
Moisture	Adequate Moisture level	Adequate Moisture level	Adequate Moisture level	Adequate Moisture level	Adequate Moisture level
Colour	Milky white	Milky white	Milky white	Faded white	---
Fungal Development	Nil	Nil	Nil	Nil	Nil
Smell	Organic/dirt like	Organic/dirt like	Organic/dirt like	Organic/dirt like	Organic/dirt like

6. Visual Observation of Compost

Description	Week 1	Week 5	Week 10	Week 15	Week 18
Structure	Fine Particles	Fine Particles	Fine Particles	Fine Particles	Fine Particles
Moisture	Adequate moisture level	Adequate moisture level	Adequate moisture level	Adequate moisture level	Adequate moisture level
Colour	Dark Brown	Dark Brown	Dark Brown	Dark Brown	Dark Brown
Fungal Development	Nil	Nil	Nil	Nil	Nil
Smell	Organic/dirt like	Organic/dirt like	Organic/dirt like	Organic/dirt like	Organic/dirt like

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सहा. तक. अधिकारी / Asst. Technical Officer

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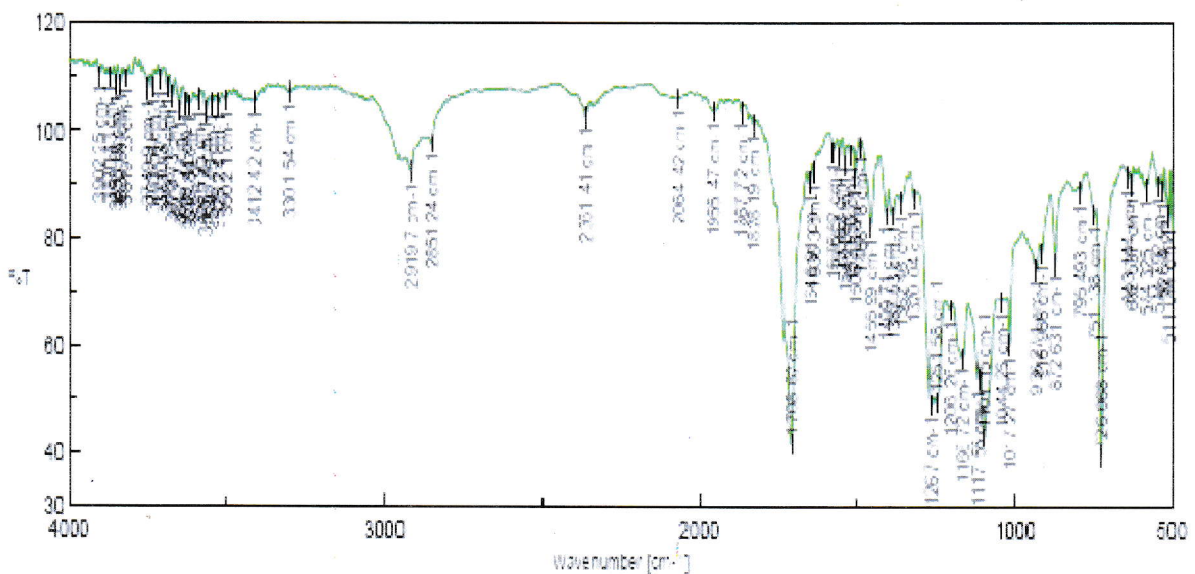
Report No.: 3980

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7. FTIR Analysis

Sample Details : **Compostable Film** (As declared by the party)

BIO 2641 JWS



Wave number (cm ⁻¹)	Nature of Bond
1)2919.7	C - H Stretching vibrations
2)1706.62	C = O Stretching vibrations
3) 1166.72	O - H Bending vibrations
4) 1117.56	O - H Bending vibrations
5) 872.631	C = C Bending vibrations

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Department of Chemicals & Petrochemicals

Ministry of Chemicals & Fertilizers, Govt. of India

Plot No. 630, Phase-IV, G.I.D.C., Vatva, Ahmedabad-382445

Tele. : (079) 40103900-902, 925, Fax : (079) 40083905

Email : cipetahmd@gmail.com, ahmedabad@cipet.gov.in

Web : www.cipet.gov.in

Head office : CIPET, Guindy, Chennai - 600 032

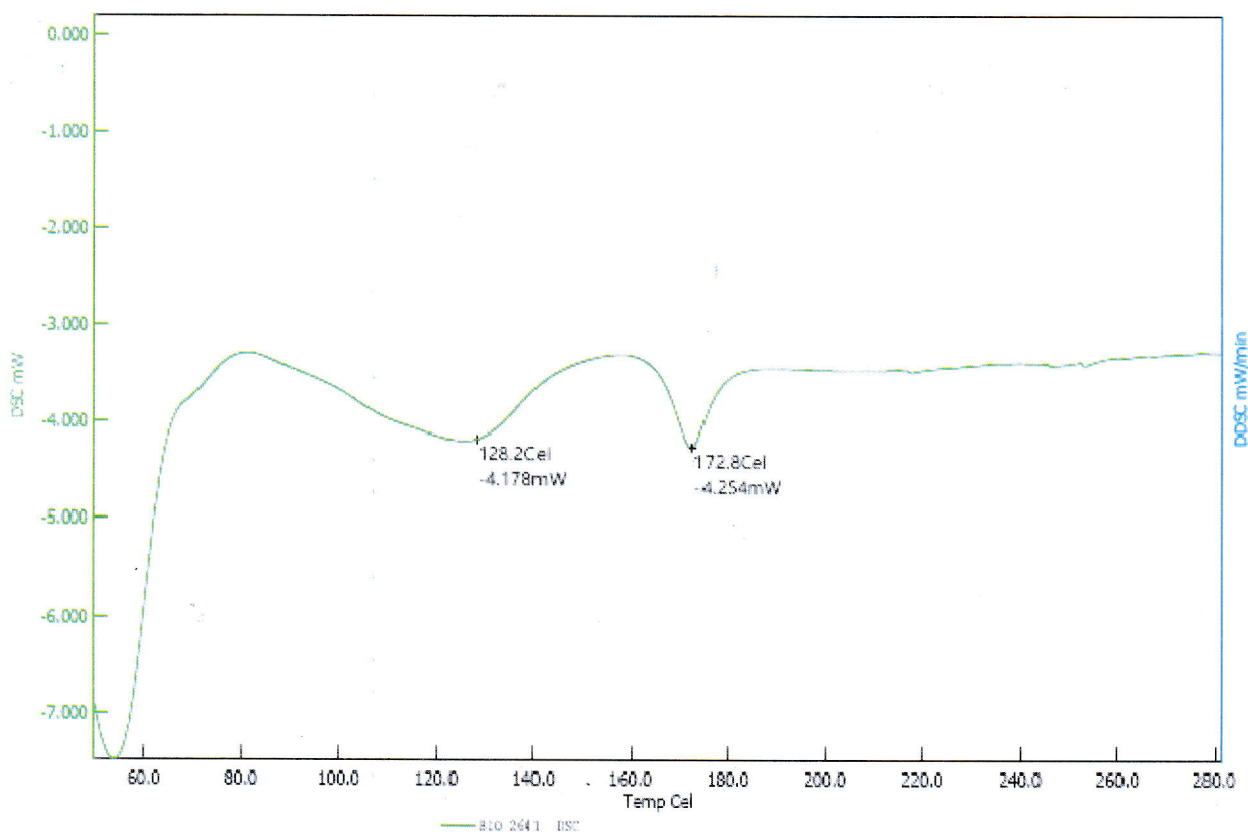
प्लास्टिक परीक्षण केंद्र / PLASTIC TESTING CENTRE

ANALYSIS REPORT

Report No.: 3980

Date : 27.06.2024

8. DSC Analysis



Comment: The above FTIR & DSC analysis indicates the above sample is Blends of poly lactic Acid
(PLA)/ Poly Butylene Adipate Co- Terephthalate (PBAT) Compostable Film .

AUTHORISED SIGNATORY

भरथ के. एल. / BHARATH K. L.

सहा. तक. अधिकारी / Asst. Technical Officer

AUTHORISED SIGNATORY

Page 8 of 10

किर्ती डी. त्रिवेदी / Kirti D. Trivedi

तक. अधिकारी / Technical Officer

**सिपेट : पेट्रोकेमिकल्स तकनीकी
संस्थान (आई.पी.टी.)**

(पूर्व में केंद्रीय प्लास्टिक्स इंजीनियरिंग एवं तकनीकी संस्थान)

रसायन एवं पेट्रो-रसायन विभाग

रसायन एवं उर्वरक मंत्रालय, भारत सरकार

प्लॉट : नं 630 फेज-4, जी.आई.डी.सी., वटवा, अहमदाबाद-382445.

दूरभाष : (079) 40103900-902 फैक्स : (079)-40083905

ईमेल : cipetahmd@gmail.com, ahmedabad@cipet.gov.in

वेबसाइट : www.cipet.gov.in

मुख्यालय : सिपेट, गिण्डी, चेन्नै - 600 032



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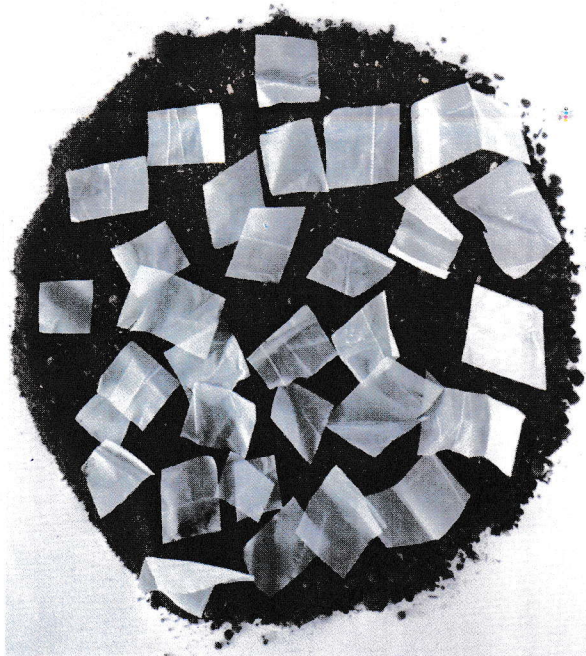
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9. DISINTEGRATION - AFTER 12 WEEKS

CODE NO : 2641

Before Disintegration



BEFORE DISINTEGRATION

CODE NO : 2641

After Disintegration

(12 Weeks)



AFTER DISINTEGRATION

The disintegration of the sample by passing through 2 mm sieve after 12 week in composting condition as per ISO 17088-2021/ISO 17088: 2012 was found not more than 10% of original dry mass remain.

AUTHORISED SIGNATORY

भारथ के. एल. / BHARATH K. L.

सहा. तक. अधिकारी / Asst. Technical Officer

AUTHORISED SIGNATORY

किरती डी. त्रिवेदी / Kiran D. Trivedi

तक. अधिकारी / Technical Officer

सिपेट : पेट्रोकेमिकल्स तकनीकी
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ईमेल : cipetahmd@gmail.com, ahmedabad@cipet.gov.in
वेबसाईट : www.cipet.gov.in
मुख्यालय : सिपेट, गिन्दी, चेन्नै - 600 032



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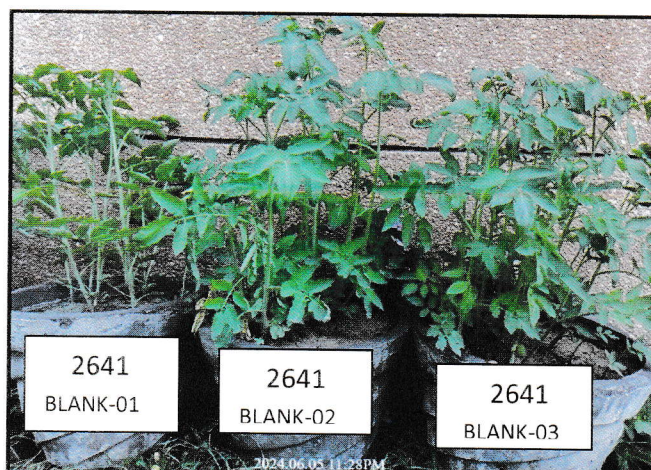
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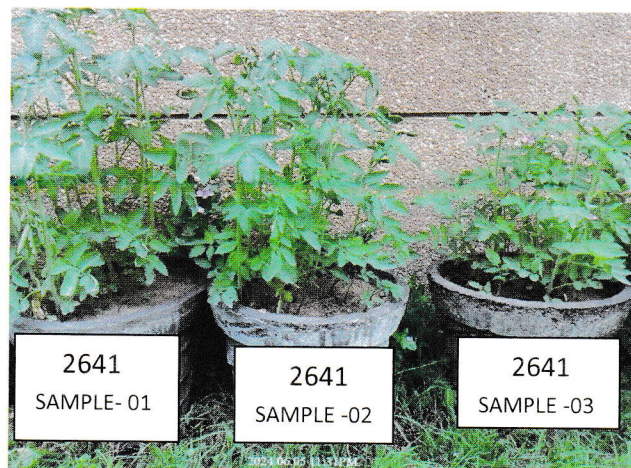
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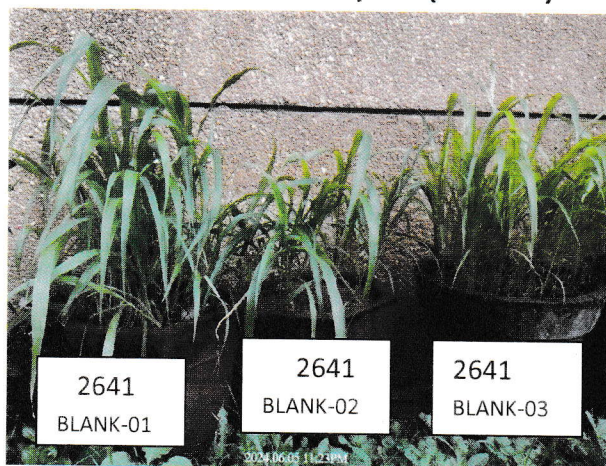
10. GERMINATION AND PLANT GROWTH STUDY



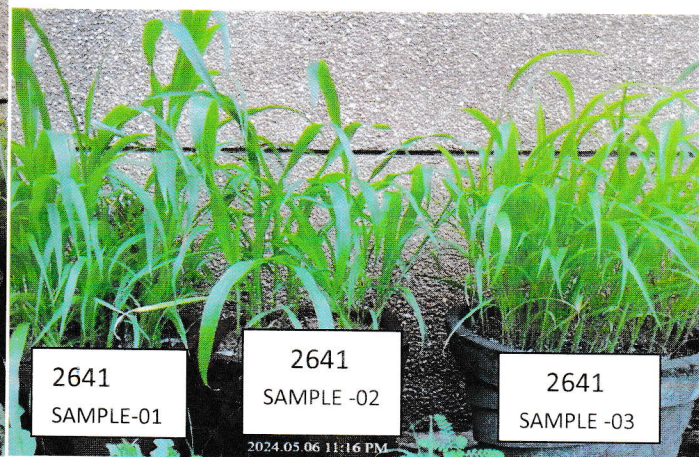
2641 Compost (Control)



2641 Compost (Sample)



2641 Compost (Control)



2641 Compost (Sample)

The percentage of seed germination rate if found to be greater than 90% for both Monocotyledon and Dicotyledon.

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भारथ के. एल. / BHARATH K. L.
सहा. तक. अधिकारी / Asst. Technical Officer

AUTHORISED SIGNATORY

किर्ती डी. त्रिवेदी / Kirti D. Trivedi
तक. अधिकारी / Technical Officer